

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER
2499 - CPR - 0497010-00-06 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS
 ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY
 OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER:	RÖHRS INDUSTRIEANLAGEN GMBH CELLER STRAßE 101-103 D - 29614 SOLTAU
PRODUCTION SITE(S):	AS NAMED ABOVE
TECHNICAL SPECIFICATION:	EN 1090-2:2018-09
EXECUTION CLASS:	STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC3 IN ACCORDANCE WITH EN 1090-2
WELDING PROCESS(ES):	111 - MANUAL ARC WELDING 114 - METAL ARC WELDING WITH FILLED WIRE ELECTRODE 135 - MAG - METAL ACTIVE GAS WELDING 136 - MAG - WIRE ELECTRODE FILLED WITH WELDING POWDER 138 - MAG - FILLED WIRE WELDING 141 - TIG - TUNGSTEN INERT GAS WELDING
BASIS MATERIALS:	S235, S275, S355, S460 IN ACCORDANCE WITH EN 10025-2
RESPONSIBLE WELDING COORDINATOR:	MALTE BRÄUNIGER BORN 15.06.1984 WELDING TECHNOLOGIST/IWT (DVS/IIW)
REPRESENTATIVES:	FRANK DRZEMALLA BORN 18.05.1973 WELDING ENGINEER/IWE (DVS/IIW)
START OF VALIDITY:	10.12.2020
NEXT INSPECTION:	09.12.2023 (ON-SITE INSPECTION)
CERTIFICATE REG. NO.:	SCH 0497010-00-06
COMMENTS:	WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.

Bonn, 14.01.2021


 Dipl.-Ing. René Lövenich
 Head of Certification Body